



## Stalex, Inc.

1051 N. Main Street, Unit A  
Lombard, IL 60148  
630 / 627-9401  
630 / 627-9409 (Fax)  
E-mail: [stalex@stalexinc.com](mailto:stalex@stalexinc.com)

[www.stalexinc.com](http://www.stalexinc.com)

**# M-201-05**

### **48" x 5" DIA. ARBOR DAHLSTROM SLITTING LINE**

#### **GENERAL SPECIFICATIONS:**

1. Coil Weight: 20,000 LB
2. Coil Width: 48"
3. Line Speed: 165 FPM on  $\phi$  20.00 Drum.
4. Maximum Slitting Capacity: 4 Cuts of 11 Ga. / 10 Cuts of 0.060".

#### **EQUIPMENT SPECIFICATIONS:**

1. Uncoiler – Model # 20HW-48-1624 --- Serial # R-416.
  - 16" to 24" I.D. x 48" O.D.
  - 20,000# Capacity
2. Slitter – Model # 501PH-48 --- Serial # SL-113.
  - 5" Diameter Arbors
  - 7.5 HP AC Feed Up Motor
  - Slitter knives, rubbers & tooling
    - a. Knives ( $\phi$  5" I.D. x  $\phi$  10.25" O.D.) --- 72 pcs.
    - b. Spacers ( $\phi$  5" I.D. x  $\phi$  7" O.D.) --- 3" - 15 pcs, 2" - 12 pcs, 1" - 3 pcs, 1/2" - 4 pcs, 1/4" - 5 pcs, 1/8" - 7 pcs, 1/16" - 5 pcs, 1/32" - 5 pcs
    - c. Rubbers ( $\phi$  7" x  $\phi$  10.25") --- 1" - 64 pcs, 1/2" - 14 pcs, 1/4" - 4 pcs, 1/8" - 5 pcs
3. Scrap Chopper – Model # 1SC --- Serial # SC-139
  - Capacity --- 24 – 12 Ga. Materials.
4. Recoiler – Model # RR-20-5418 --- Serial # RR-115.
  - Manual Drum 16" Dia. with 20" Adapter Plates x 54" wide
  - Capacity --- 20,000#
  - 40 HP AC Motor / 1,770 RPM / 230-460V
  - 109 : 1 and 55.2 : 1 Gear Ratios
  - Hydraulic pusher
5. Overarm Roll Unit – Serial # SP-285.
  - Overall with capacity --- 54".
  - Tooling.
6. Control / Operator Station (needs upgrade).





